

Ye Olde Huff-N-Puff

Property of
NASG Inc.

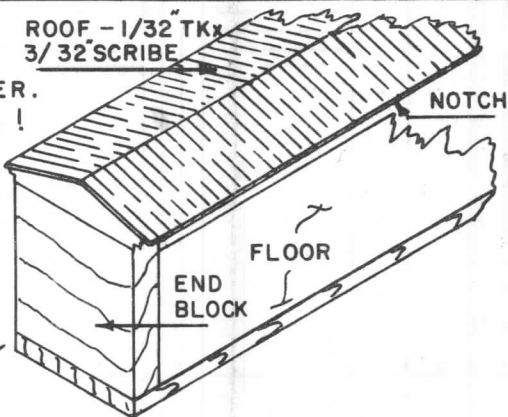
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— 36' or 40' REEFER - S

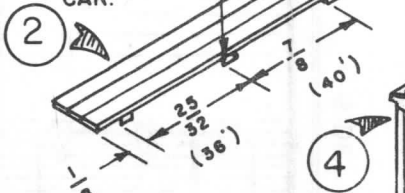
READ ENTIRE INSTRUCTION SHEET BEFORE BEGINNING CONSTRUCTION.
SAND ALL WOOD PARTS, CLEAN FLASHING FROM METAL PARTS. YOU MAY PAINT
AS YOU GO, OR AT COMPLETION, PAINT DATA, IF ANY, IS ON THE REAR SIDE.
WHEN IN DOUBT, CHECK THE SCALE PLAN ON THE REAR SIDE OF SHEET.

GLUE ROOF
PIECE, ENDS &
FLOOR TOGETHER.
KEEP IT SQUARE!
ADD 4 PCS OF
ROOF SCRIBE -
LET IT OVER-
HANG SIDES BY
1/32". NOTCH
EDGES TO SIM-
ULATE SINGLE
BOARDS.

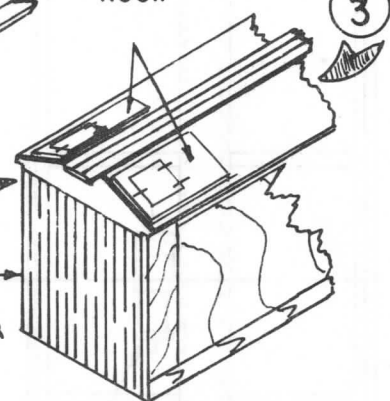
ROOF - 1/32" TK x
3/32" SCRIBE



GLUE 1/32" x 1/16" STRIP
TO UNDERSIDE OF
ROOF WALK - USE
SPACING NOTED
FOR YOUR
CAR.

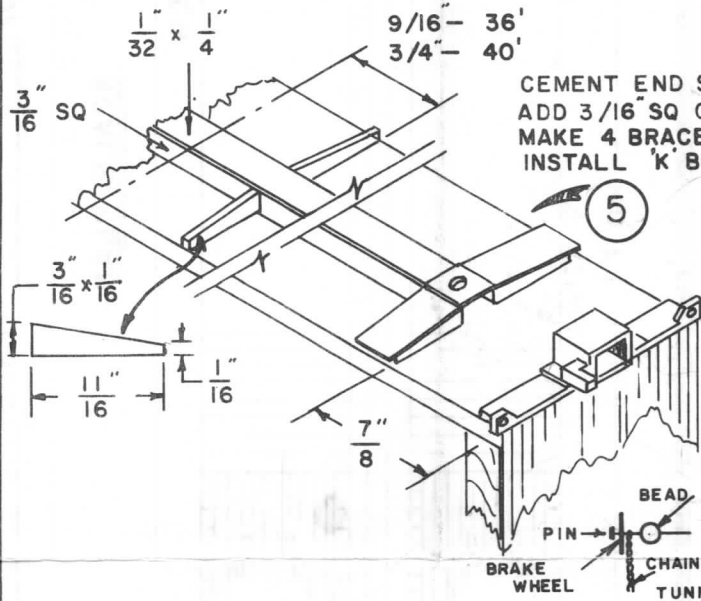


CEMENT ICE HATCH TO
EACH ROOF CORNER.
ADD WALK TO
ROOF.



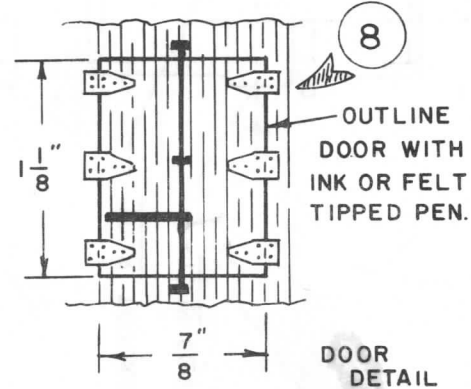
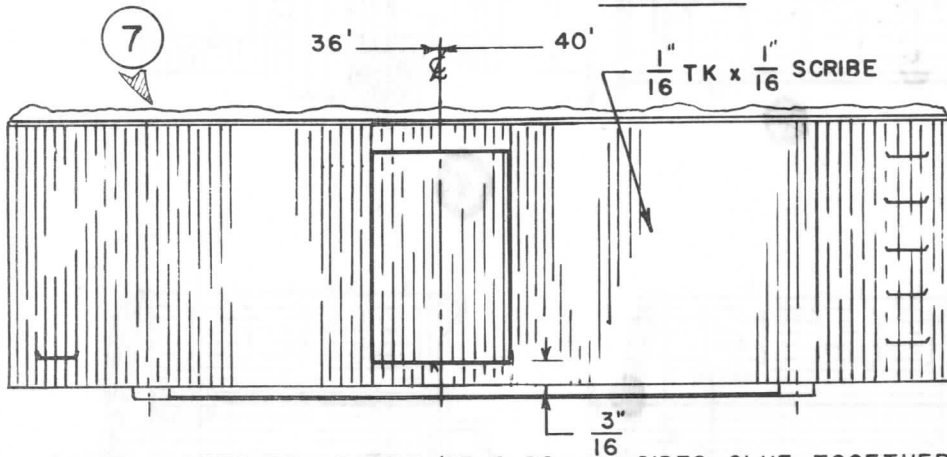
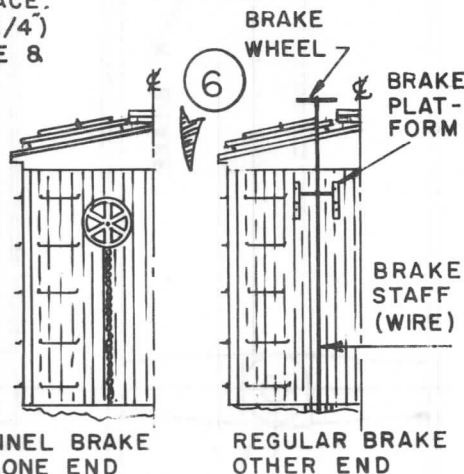
1/32 x 1/16 SCRIBE
BUTT TO ROOF, SAND
EVEN WITH FLOOR &
END BLOCK.

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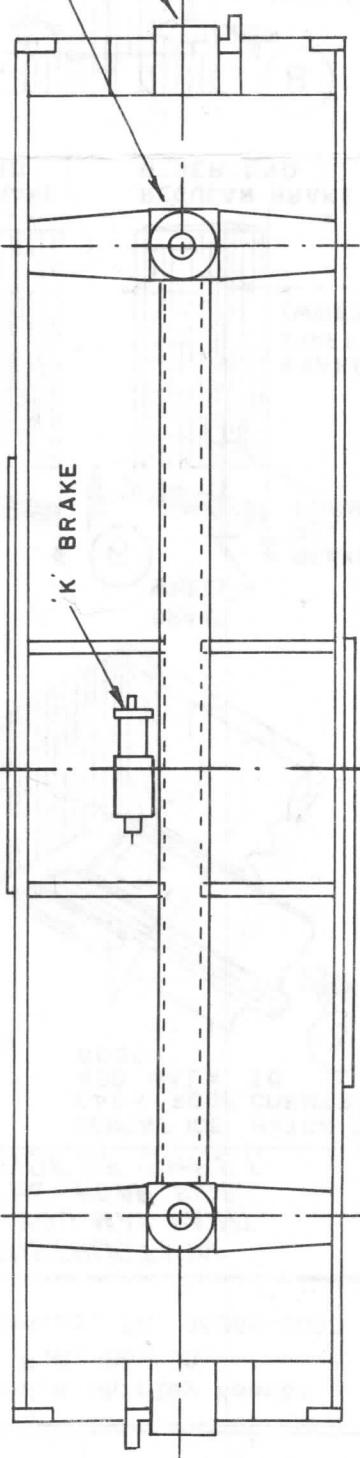
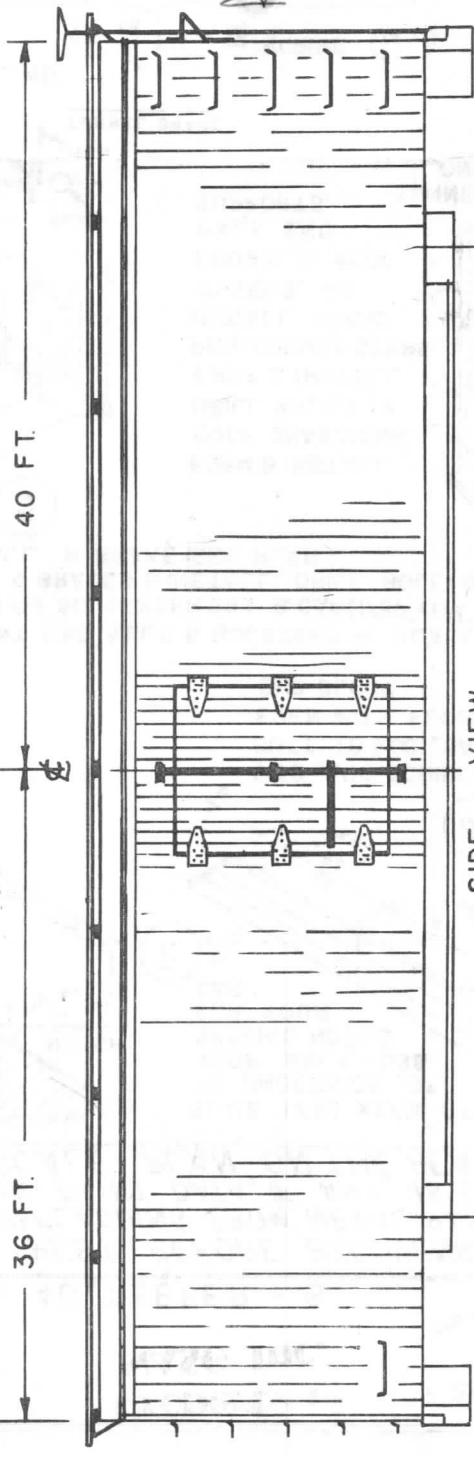
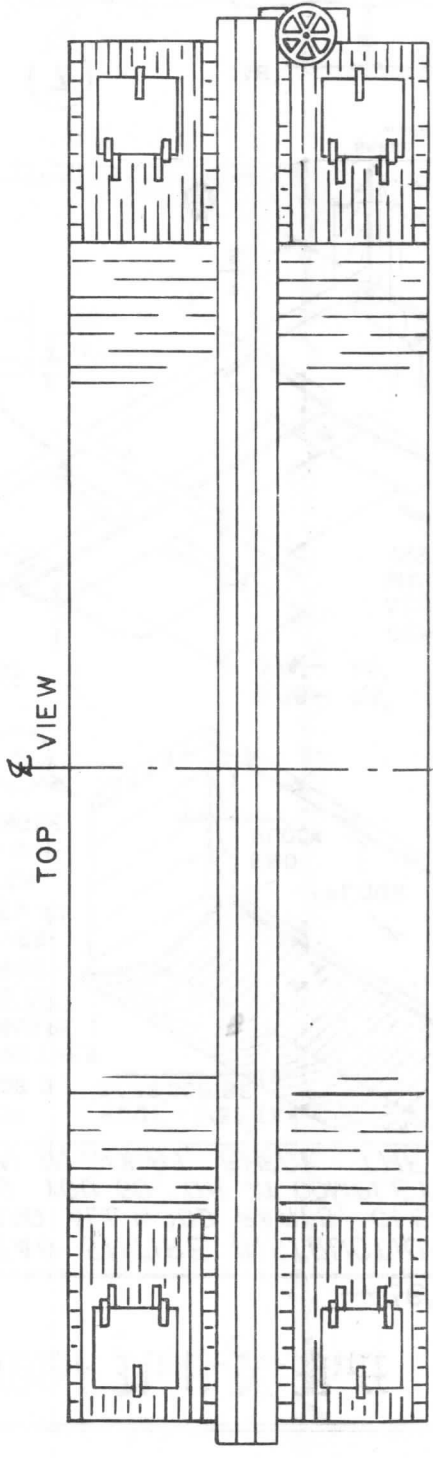
CEMENT END SILLS & BOLSTERS IN PLACE.
ADD 3/16" SQ CENTER SILL & CAP (1/32" x 1/4")
MAKE 4 BRACES & INSTALL. DRILL HOLE &
INSTALL 'K' BRAKE (SEE PLAN)

FORM & INSTALL
ROOF GRABIRONS.
DRILL HOLES IN
ENDS & INSTALL
PRE-FORMED STEPS.
INSTALL BRAKE
WHEELS AS
SHOWN, & ROOF
WALK END
SUPPORTS.



TRIM THE SIDES TO LENGTH (IF 2 PC. SIDES, GLUE TOGETHER & CONSIDER AS ONE PIECE)
COVER THE END SHEETING. OUTLINE THE DOOR AS NOTED. CEMENT HINGES & LATCH BAR IN
PLACE AS PER DOOR DETAIL. DRILL HOLES AND CEMENT PRE-FORMED GRAB-IRONS IN PLACE.
ADD CARD STOCK DESTINATION BOARDS. IF UNDECORATED, DECAL FOR YOUR ROAD. INSTALL
WHEELS & COUPLERS OF YOUR CHOICE.

SCALE PLAN



YOUR TRUCKS HERE
YOUR COUPLERS HERE

'K' BRAKE